



TPP ZIPPER

-- 让生活更有趣 --

Make life more interesting

Company Profile

➤ 公司简介

东莞市东韵拉链有限公司成立于1998年，坐落在广东省东莞市虎门女装之都。公司专注生产各类拉链产品，涵盖金属拉链、尼龙拉链、塑钢拉链、隐形拉链、防水拉链以及各种拉链配件等，日产条装拉链约80万条，并成功注册商标“TPP”。

我们秉持“科技、激情、坚持”的经营理念，将独特创意与实用功能深度融合，致力于把拉链与服装搭配的设计理念巧妙融入产品细节，塑造以灵动多变设计语言为特色的“TPP”品牌。

公司组建专业高效的管理及技术开发团队，构建起完善的生产、运营、销售、服务一体化管理体系，严格落实品质检测流程。目前，产品已通过 ASTM、OEKO -TEK100、GRS、SGS、BV 等国际标准检测，主要销往西半球与东南亚的制衣生产商。

同时，我们积极践行环保理念，采用环保再生材料，遵循循环原理组织生产，全力推进节能减排，助力人与自然和谐发展，实现节能环保目标。

东韵拉链，让生活更有趣！



TECHNOLOGY

科技

——创领天下，智汇未来



PASSION

激情

——厚积薄发，天道酬勤



PERSISTENCE

坚持

——无所畏惧，让生活更有趣

TPP®

Dongguan TPP Zipper Co., Ltd. was founded in 1998 and is located in Dongguan Humen city, Guangdong Province, known as the "Apparel Capital of China." The company specializes in manufacturing various zipper products, including metal zippers, nylon zippers, plastic-coated zippers, concealed zippers, waterproof zippers, and zipper accessories, with a daily production capacity of approximately 800,000 finished zippers. The brand "TPP®" has been successfully registered as its trademark.

We uphold the operating philosophy of "Technology, Passion, Persistence," seamlessly blending innovative creativity with practical functionality. WE dedicate ourselves to artfully embedding the design philosophy of zipper-apparel coordination into product details, forging the "TPP" brand defined by dynamic and versatile design language.

Our company has established a professional and efficient management and technical development team, built a comprehensive integrated management system covering production, operations, sales, and services, and strictly enforces quality inspection procedures. Currently, our products have passed international standard certifications including ASTM, OEKO-TEK100, GRS, SGS, and BV, and are primarily exported to garment manufacturers in the Western Hemisphere and Southeast Asia.

Simultaneously, we actively implement environmental protection philosophies, adopt eco-friendly recycled materials, organize production following circular principles, fully promote energy conservation and emission reduction, facilitate harmonious development between humans and nature, and achieve energy-saving and environmental protection goals.

TPP ZIPPER, make life more interesting !

Production workshop

➤ 生产车间



隐形拉链车间 Invisible zipper workshop



尼龙隐形车间 Nylon invisible workshop



织带车间
Tape weaving workshop



金属抛光车间 Metal polishing workshop



胶牙车间 Metal polishing workshop



金属排牙车间 Metal Teeth mould workshop



缝合车间 Teeth forming workshop

TTP®



金属叨架车间
Lacquer oil protect workshop



车间仓库 Warehouse



成型车间 Teeth setting workshop



金属拉链后工序
Metal zipper the second half process



成品拉链检验区
Finished zipper inspection area

Testing center

检测中心



各类水洗测试
Various washing tests



检测度验室 Testing laboratories



往复拉次测试
Reciprocating test



盐雾测试
Salt fog test

Quality certification

资质认证

Monitoring summary report for Dongguan Dongyun (TPP, NIUNIU) Zipper Co., Ltd
MONITORING ID: 24-0273763



Monitored Party	amfori ID	Address
Dongguan Dongyun (TPP, NIUNIU) Zipper Co., Ltd	156-057108-000	Room 501, Building 3, No. 60 Longyan Industrial Road, Humen Town, Dongguan, Guangdong Sheng, China
Monitoring Activity	Monitoring Type	Monitoring Partner
amfori Social Audit - Manufacturing	Full Monitoring	SGS
Monitoring Start Date	Closing Meeting Finished Date	Submission Date
06/08/2024	09/08/2024	14/08/2024
Expiration Date	Announcement Type	
14/08/2025	Fully Announced	
Site	Site amfori ID	
Dongguan Dongyun (TPP, NIUNIU) Zipper Co., Ltd	156-057108-001	

This is an extract of the online Monitoring Result, generated on 15/08/2024, and is only valid as an acknowledgement of the result. To see at the details, review the full monitoring result, which is available on the [amfori Sustainability Platform](#). The English version is the legally binding one.

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OVERALL RATING



SECTION RATING

PA1: Social Management System	C	
PA 2: Workers Involvement and Protection	B	
PA 3: The Rights of Freedom of Association and Collective Bargaining	A	
PA 4: No Discrimination, Violence or Harassment	A	
PA 5: Fair Remuneration	C	

MONITORING ID: 24-0273763 | Monitoring summary report for Dongguan Dongyun (TPP, NIUNIU) Zipper Co., Ltd — 1 / 13

Bureau Veritas Consumer Products Services, Inc.
One Distribution Center Circle, Suite #1, Littleton, 01460, Massachusetts, United States

SCOPE CERTIFICATE

Scope Certificate Number BVC-TE-BVCN2898-GRS-2401-10002017-V1.0

Bureau Veritas Consumer Products Services Inc.
certifies that

Dongguan Dongyun Zipper Co., Ltd
License Number TE-BVCN2898
5th Floor, Building 3, No. 60 Longyan Industrial Road, Humen Town, Dongguan City
523000, Guangdong Sheng, China

has been audited and found to be in conformity with the
GLOBAL RECYCLED STANDARD (Version 4.0)

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):
Functional accessories (PC0017)

Process categories carried out under responsibility of the above mentioned organization for the certified products cover:
Weaving (PR0033); Molding (PR0018); Manufacturing (PR0016)

This certificate is valid until: 2025-01-28
Audit criteria: Global Recycled Standard V4.0; Content Claim Standard V3.1; Textile Exchange Standards Claims Policy V1.3

Place and Date of Issue
United States, 2024-01-29
Anniversary Date: 2024-01-29
Last Updated: 2024-01-29

Certification Body
Standard

Rajan Kamalanathan
Rajan Kamalanathan

Certification Body Licensed by: Textile Exchange; Licensing Code: CB-BVC
Certification Body Accredited by: The ANSI National Accreditation Board (ANAB); Accreditation Number: 0956
Inspection Body: Bureau Veritas LCIE China Company Limited

This Scope Certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid Transaction Certificate (TC) covering them.
The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.
To authenticate this certificate, please visit [www.TextileExchange.org/Certificates](#).

This electronically issued document is the valid original version.

Scope Certificate BVC-TE-BVCN2898-GRS-2401-10002017-V1.0 and License number TE-BVCN2898, page 1 of 3
TE-009-02-03-V4.5 SC Template - BVCPS - GRS
Certificate shall not be reproduced except in full.

第 76293358 号

商标注册证

核定使用商品/服务项目（国际分类：26）
第 26 类：刺绣品；发卡；拉链；纽扣；假发；假发套；针；除圣诞树以外的人造植物；修补纺织品用热黏合补片；亚麻织品标记用数字或字母（截止）

注册人 东莞市东韵拉链有限公司

注册人地址 广东省东莞市虎门镇龙眼工业路60号3栋501室

注册日期 2024年07月14日 有效期至 2034年07月13日

局长 申子雨

发证机关

2023

COMPLETION OF
HIGG FEM SELF-ASSESSMENT
SUSTAINABLE APPAREL COALITION

Dongguan Dongyun Zipper Co., Ltd

Worldly ID: 175731

The Sustainable Apparel Coalition certifies that the facility named above
utilizes the Higg Index to measure and grow its sustainability practice.

Sean Cady
Interim Chief Executive Officer,
Sustainable Apparel Coalition



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金属拉链

Metal zipper

金属拉链广泛应用于服装、鞋子、箱包、家居装饰等领域中。在服装和鞋子中，金属拉链可以起到装饰、美化、加强封闭和防盗的作用。

Metal zippers are widely used in various fields such as clothing, shoes, bags, and home decoration. In clothing and shoes, metal zippers can serve to decorate, beautify, enhance closure, and prevent theft.





MCA-3YB

*3 Brass closed end zipper Auto-Lock



MCS-4RB

*4 Red Copper closed end zipper Semi- AutoLock



MOA-5A

*5 Aluminium open end zipper Auto-Lock



MOA-5NB

*5 Nickel Brass oped end zipper Auto-Lock



MCA-8AB

*8 Antique Brass closed end zipper Auto-Lock



MOA-10A

*10 Aluminium oped end zipper Auto-Lock

部分金属拉链规格
Specifications of some metal zippers

Nylon zipper

➤ 尼龙拉链

尼龙拉链主要用在户外运动服、鞋、家纺、箱包、帐篷上;该类拉链的主要材料为聚酯,成本较低,是目前市场比较喜欢的一种拉链。

Nylon zippers are mainly used in outdoor sportswear, shoes, home textiles, luggage and tents. The main material of this type of zipper is polyester, which has a relatively low cost and is currently a popular type of zipper in the market.





NCA-31 *3 Invisible Nylon closed end zipper Auto-Lock



NCP-3C *3 Nylon closed end zipper with cord Pin-Lock



NCA-3 *3 Nylon closed end zipper Auto-Lock



NCA-4 *4 Nylon closed end zipper Auto-Lock



NOA-5 *5 Nylon open end zipper Auto-Lock



NOA-52 *5 Nylon 2-Ways open end zipper Auto-Lock

部分尼龙拉链规格
Specifications of some nylon zippers

Plastic zipper



树脂拉链

树脂拉链轻便、柔软、耐磨，适用于服装、鞋帽、行李箱、户外服装、婴儿车、汽车内饰等领域，能容易满足不同环境和风格的需求。



Plastic zippers are light, flexible, and wear-resistant, suitable for applications in apparel, footwear, luggage, outdoor clothing, strollers, and automotive interiors. They can readily adapt to diverse environmental and stylistic requirements.





POA-3 *3 Plastic oped end zipper Auto-Lock



PON-4 *4 Plastic open end zipper Non-Lock



POA-5 *5 Plastic open end zipper Auto-Lock



POA-7 *7 Plastic open end zipper Auto-Lock



POA-82 *8 Plastic 2-way open end zipper Auto-Lock

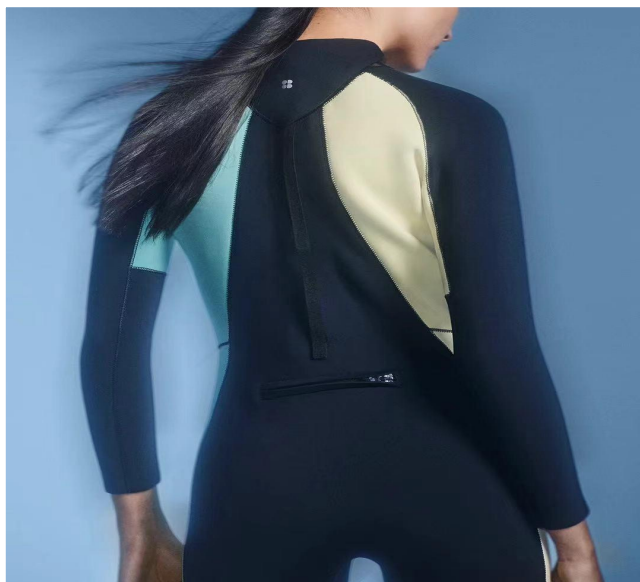


POA-10 *10 Plastic open end zipper Auto-Lock

部分树脂拉链规格
Specifications of some plastic zippers

Waterproof zipper

➤ 防水拉链



防水拉链是一种能够阻止水分进入拉链密封区域的特殊拉链。其广泛应用于户外运动装备、水上运动装备、雨具、潜水服和其他需要防水的装备中。

Waterproof zipper is a specialized closure engineered to prevent water ingress in sealed areas. It is extensively utilized in outdoor sports gear, water sports equipment, rainwear, wetsuits, and other waterproof-critical applications.

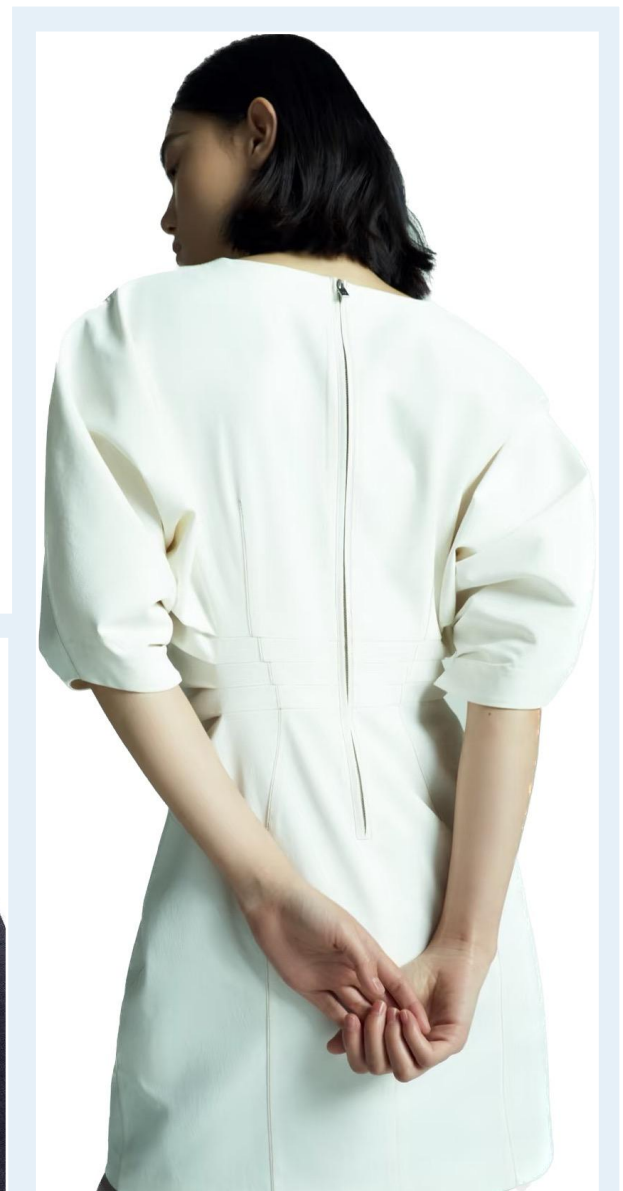
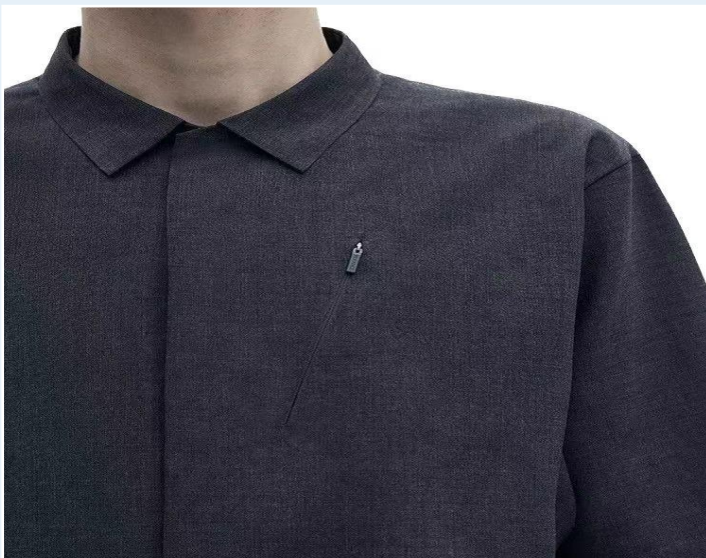


Invisible zipper

➤ 隐形拉链

Invisible zipper is a special zipper design, whose zipper teeth are cleverly hidden on both sides of the garment, and the zipper teeth cannot be seen from the outside, keeping the appearance of the garment clean and beautiful.

隐形拉链是一种特殊的拉链设计，其拉链齿片被巧妙地隐藏在服装的两侧，从外部无法看到拉链齿片，保持了服装外观的整洁与美观。



Denim zipper

➤ 牛仔布拉链

牛仔布拉链是一种专为牛仔服饰量身打造，兼具牢固耐用与风格适配性的特色拉链。其广泛应用于牛仔裤、牛仔上衣、牛仔裙以及各类牛仔风格的箱包、配饰中。

Denim zipper is a kind of special zipper specially designed for denim clothing, both strong durability and style adaptation. It is widely used in jeans, denim tops, denim skirts and all kinds of denim style bags and accessories.





部分牛仔布拉链规格
Specifications of some Denim zippers



部分牛仔布拉链规格
Specifications of some Denim zippers

Accessories series

➤ 配件系列

我们还提供各种配件，涵盖拉链头、拉片、胶牌、牛仔贴布、绳拉牌、羽绒标等。

We also offer a wide range of accessories, including zipper pulls, pull pieces, plastic tags, denim patches, cord pullers, down tags, etc.



树脂拉头 Plastic pull head



拉头 Pull heads

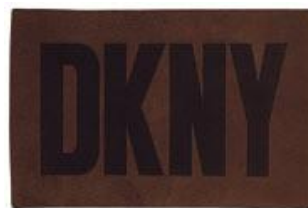




拉片 Pull pieces



胶牌 plastic tags



牛仔贴布 Denim patches



绳拉牌 Cord puller



羽绒标 Down tags



抽绳织带 Drawcord webbing



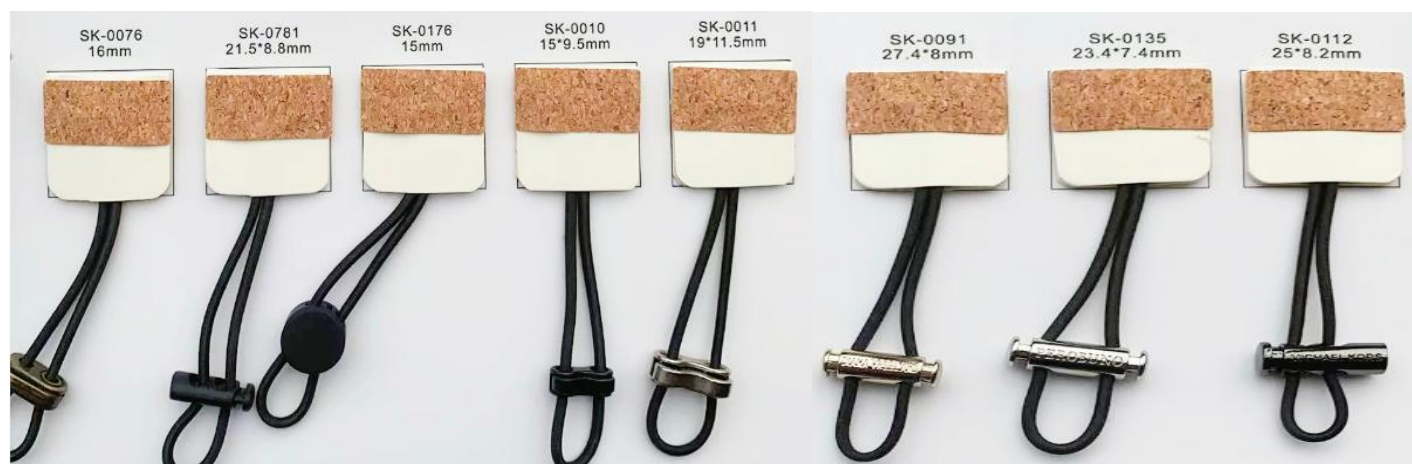
绳头 Cord end

抽绳扣 Cord lock





裤钩 Trousers hook



绳扣系列 Stopper series



工字扣系列 Jeans button

JEANS BUTTON

工字扣系列



GZ-0005
18mm

GZ-0004
17mm



GZ-0008
17mm

GZ-0006
18mm

GZ-0003
17mm



GZ-0009
18mm

GZ-0007
18mm

GZ-0002
17mm

SNAP SERIES

四件扣系列



JN-0001
15mm



JN-0596
18mm



JN-0322
18mm



JN-0535
17mm



JN-0598
18mm



HSN-1370
21mm



JN-0166
16mm



JN-0459
18mm



JN-0356
17mm



JN-0458
16mm





手缝扣系列 Threading button

Cooperative Partner

➤ 合作伙伴





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